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Amendments to the Specification:

Please replace paragraph [0008] with the following paragraph:

In still another embodiment, the lower seat bottom panel portion, the lower seat top panel portion, the back bottom panel portion and the back top panel portion are formed from a unitary, one-piece panel. The one-piece panel is characterized by a first bend. The lower seat top panel portion is on the first side of the first bend and the back top panel portion is on the second side of the first bend. The one-piece panel is further characterized by a second bend. The lower seat bottom panel portion is on a first side of the second bend and the lower seat top panel portion is on the second side of the second bend. The one-piece panel is further characterized by a third bend. The back top bottom panel portion is on the first side of the third bend and the back lower seat bottom panel portion is on the a second side of the third bend.